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U.S. Pat. Appl. Ser. No. 10/713,172 Attorney Docket No. 11403/84

Reply to Final Office Action of November 7, 2008

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

- 1-3. (Canceled).
- 4. (Currently Amended) [[The]] A method of elaim 3 forming a silicon oxide layer, comprising:

positioning a substrate in a deposition chamber; and

forming a silicon oxide layer by iteratively performing the following steps multiple times:

oxidizing a silicon precursor gas in the deposition chamber at a first temperature to form a sub-layer of the silicon oxide layer;

providing an oxygen-rich environment in the deposition chamber during the oxidization of the silicon precursor gas;

heating the substrate to a second temperature higher than the first temperature to annual the sub-layer of the silicon oxide layer; and

providing an oxygen-rich environment in the deposition chamber during the heating of the substrate;

wherein:

the formation of each of the sub-layers formed subsequent to a first one of the sub-layers, the first sub-layer having been formed prior to all of the other of the sub-layers, is directly on a respective previously formed one of the sub-layers; and

the second temperature is approximate to the highest processing temperature subsequently applied to the substrate following formation of the silicon oxide layer.

5-10. (Canceled).

11. (Previously Presented) A method of forming a silicon oxide layer, comprising: positioning a substrate in a deposition chamber:

oxidizing a silicon precursor gas in the deposition chamber at a first temperature to form a silicon oxide layer; and

heating the substrate to a second temperature higher than the first temperature to anneal the silicon oxide laver:

wherein the silicon oxide layer is formed with a compressive stress, such that following the step of heating the substrate, the silicon oxide layer has very low internal stress.

12-15. (Canceled).

16. (Original) A method of forming a microelectromechanical systems (MEMS), comprising:

forming a MEMS structure on a substrate; and thereafter.

positioning the substrate in a deposition chamber;

oxidizing a silicon precursor gas in the deposition chamber at a first temperature to form a silicon oxide layer; and thereafter,

heating the substrate to a second temperature higher than the first temperature to anneal the silicon oxide layer.

17. (Original) The method of claim 16, further comprising:

providing an oxygen-rich environment in the deposition chamber during the oxidization of the silicon precursor gas.

18. (Original) The method of claim 17, further comprising:

providing an oxygen-rich environment in the deposition chamber during the heating of the substrate.

- 19. (Original) The method of claim 18, further comprising: etching the silicon oxide layer without producing an etch residue.
- 20. (Original) The method of claim 19, wherein etching the silicon oxide layer is performed using one selected from a group consisting of a vapor etch, a wet etch, and a plasma etch.

- 21. (Original) The method of claim 20, wherein etching the silicon oxide layer is performed using an HF-vapor etch.
- 22. (Previously Presented) The method of claim 16, wherein the second temperature is approximate to the highest processing temperature applied to the substrate following the annealing of the silicon oxide layer.
- 23. (Original) The method of claim 16, wherein the silicon precursor gas is provided at low pressure.
- 24. (Original) The method of claim 17, wherein the oxygen-rich environment further comprises at least one gas selected from a group of gases consisting of nitrogen, helium, argon, ozone and steam.
- 25. (Original) The method of claim 19, wherein heating the substrate occurs in an environment comprising at least one gas selected from a group of gases consisting of oxygen, nitrogen, helium, argon, ozone and steam.
- 26. (Original) The method of claim 16, wherein the second temperature ranges from 700 to 1200 $^{\circ}$ C.
- 27. (Original) The method of claim 21, wherein etching the silicon oxide layer further comprises:

applying a first etching process to the silicon oxide layer which forms an etch residue; oxidizing the etch residue; and

applying a second etching process to the oxidized etch residue.

- 28. (Original) The method of claim 27, wherein at least one of the first and second etching processes comprises a HF-vapor etch.
- 29. (Previously Presented) The method of claim 16, wherein the silicon precursor gas comprises at least one gas selected from a group of gases consisting of: tetraethoxysilane (TEOS), silane (SiH₄), dichlorosilane (DCS), diethlysilane (DES), and/or tetramethylcyclotetrasiloxane (TOMCATS).

- 30. (Original) The method of claim 16, wherein the silicon oxide layer is formed with a compressive stress, such that following the step of heating the substrate, the silicon oxide layer has very low internal stress.
- 31. (Withdrawn) A method of sealing a chamber of an electromechanical device having a mechanical structure overlying a substrate, wherein the mechanical structure is in the chamber, the method comprising:

depositing a sacrificial oxide layer over at least a portion of the mechanical structure by oxidizing a silicon precursor gas at a first temperature;

annealing the sacrificial oxide layer at a second temperature higher than the first temperature;

depositing a first encapsulation layer over the sacrificial oxide layer;

forming at least one vent through the first encapsulation layer to allow removal of at least a portion of the sacrificial oxide layer;

removing at least a portion of the sacrificial oxide layer to form the chamber;

depositing a second encapsulation layer over or in the vent to seal the chamber wherein the second encapsulation layer is a semiconductor material.

- 32. (Withdrawn) The method of claim 31, wherein depositing the sacrificial oxide layer is performed in an oxygen-rich environment.
- 33. (Withdrawn) The method of claim 32. wherein annealing the sacrificial oxide layer is performed in an oxygen-rich environment.
- 34. (Withdrawn) The method of claim 31, wherein the semiconductor material is comprised of polycrystalline silicon, amorphous silicon, silicon carbide, silicon/germanium, germanium, or gallium arsenide.
- 35. (Withdrawn) The method of claim 34, wherein the first encapsulation layer is comprised of a polycrystalline silicon, amorphous silicon, germanium, silicon/germanium or gallium arsenide.
- 36. (Withdrawn) The method of claim 31, wherein a first portion of the first encapsulation layer is comprised of a monocrystalline silicon and a second portion is comprised of a polycrystalline silicon.

- 37. (Withdrawn) The method of claim 31, wherein removing at least a portion of the sacrificial oxide layer to form the chamber comprises:
 - exposing the sacrificial oxide layer to an etching process through the vent.
- 38. (Withdrawn) The method of claim 37, wherein the etching processes comprises a HF-vapor etching process.
- 39. (Withdrawn) The method of claim 31, wherein the silicon precursor gas comprises at least one gas selected from a group of gases consisting of: tetraethoxysilane (TEOS), silane (SiH₄), dichlorosilane (DCS), diethlysilane (DES), and/or tetramethyleyelotetrasiloxane (TOMCATS).
- 40. (Withdrawn) The method of claim 31, wherein the silicon oxide layer is formed with a compressive stress, such that following the step of heating the substrate, the silicon oxide layer has very low internal stress.
 - 41-43. (Canceled).
- 44. (Currently Amended) [[The]] A method of elaim 43 forming a silicon oxide layer, comprising:

positioning a substrate in a deposition chamber; and

forming a silicon oxide layer by iteratively performing the following steps multiple times:

decomposing a silicon precursor gas in the deposition chamber at a first temperature to form a sub-layer of the silicon oxide layer;

providing an oxygen-rich environment in the deposition chamber during the decomposition of the silicon precursor gas;

heating the substrate to a second temperature higher than the first temperature to anneal the sub-layer of the silicon oxide layer; and

providing an oxygen-rich environment in the deposition chamber during the heating of the substrate;

wherein:

the formation of each of the sub-layers formed subsequent to a first one of the sub-layers, the first sub-layer having been formed prior to all of the other of the sublayers, is directly on a respective previously formed one of the sub-layers; and

the second temperature is approximate to the highest processing temperature subsequently applied to the substrate following formation of the silicon oxide layer.

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45-50. (Canceled).

51. (Currently Amended) [[The]] A method of elaim 41 forming a silicon oxide layer, comprising:

positioning a substrate in a deposition chamber; and forming a silicon oxide layer by iteratively performing the following steps multiple times:

decomposing a silicon precursor gas in the deposition chamber at a first temperature to form a sub-layer of the silicon oxide layer; and

heating the substrate to a second temperature higher than the first temperature to anneal the sub-layer of the silicon oxide layer;

wherein:

the formation of each of the sub-layers formed subsequent to a first one of the sub-layers, the first sub-layer having been formed prior to all of the other of the sublayers, is directly on a respective previously formed one of the sub-layers; and

the silicon oxide layer is formed with a compressive stress, such that following the step of heating the substrate, the silicon oxide layer has very low internal stress.

52-55. (Canceled).

56. (Previously Presented) The method of claim 16, further comprising: etching the silicon oxide layer, wherein the etching comprises:

applying a first etching process to the silicon oxide layer which forms an etch residue;

oxidizing the etch residue; and applying a second etching process to the oxidized etch residue.